

CONTINUOUS HARDENING AND TEMPERING FURNACES



APPLICATIONS:

For Manufacturers of Fasteners, Screws, Nails, Auto components, Bearings, Bicycle Parts, Roller Chains, Forged components, Commercial Heat Treaters.



SALIENT FEATURES:

- Trusted and dependable name with over 5 decades of experience.
- Well suited for through hardening/case Hardening and tempering of fasteners and other cold forged auto components.
- Consisting of auto feeder, prewash, hardening, oil quenching, post wash, tempering and thermal blackening.
- Methanol & LPG atmosphere.
- PLC based SCADA control system.
- Oxyprobe carbon potential system.
- Furnaces complying with **CQI - 9** requirements.
- India's largest manufacturer of continuous line furnaces.
- Energy efficient and Sturdy design
- Standard available model's 225 – 250 kgs/hr., 450-500 kgs/hr., 1000 kgs/hr. and 1200 kgs/hr.

OTHER RANGES OF FURNACES

- Bell Type Annealing Furnaces (Electric/Gas Fired).
- Bar Spheroidised annealing, Annealing and Normalising Furnaces.
- Drop Bottom Quench Furnaces.
- Ageing Furnaces and Composite Curing Ovens.
- Homogenizing Furnaces.
- High capacity gas fired heating and heat treatment furnaces.
- Other types of heat treatment furnaces for customised applications.

A FEW OF OUR MOST VALUED CLIENTS



PRECISION CONTROLS

PRECONS



OFFICE & WORKS



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OUR GROUP COMPANIES

MIRRA AND MIRRA INDUSTRIES
OPULENT VENTURES PRIVATE LIMITED
OPULENT GREEN ENERGY PRIVATE LIMITED